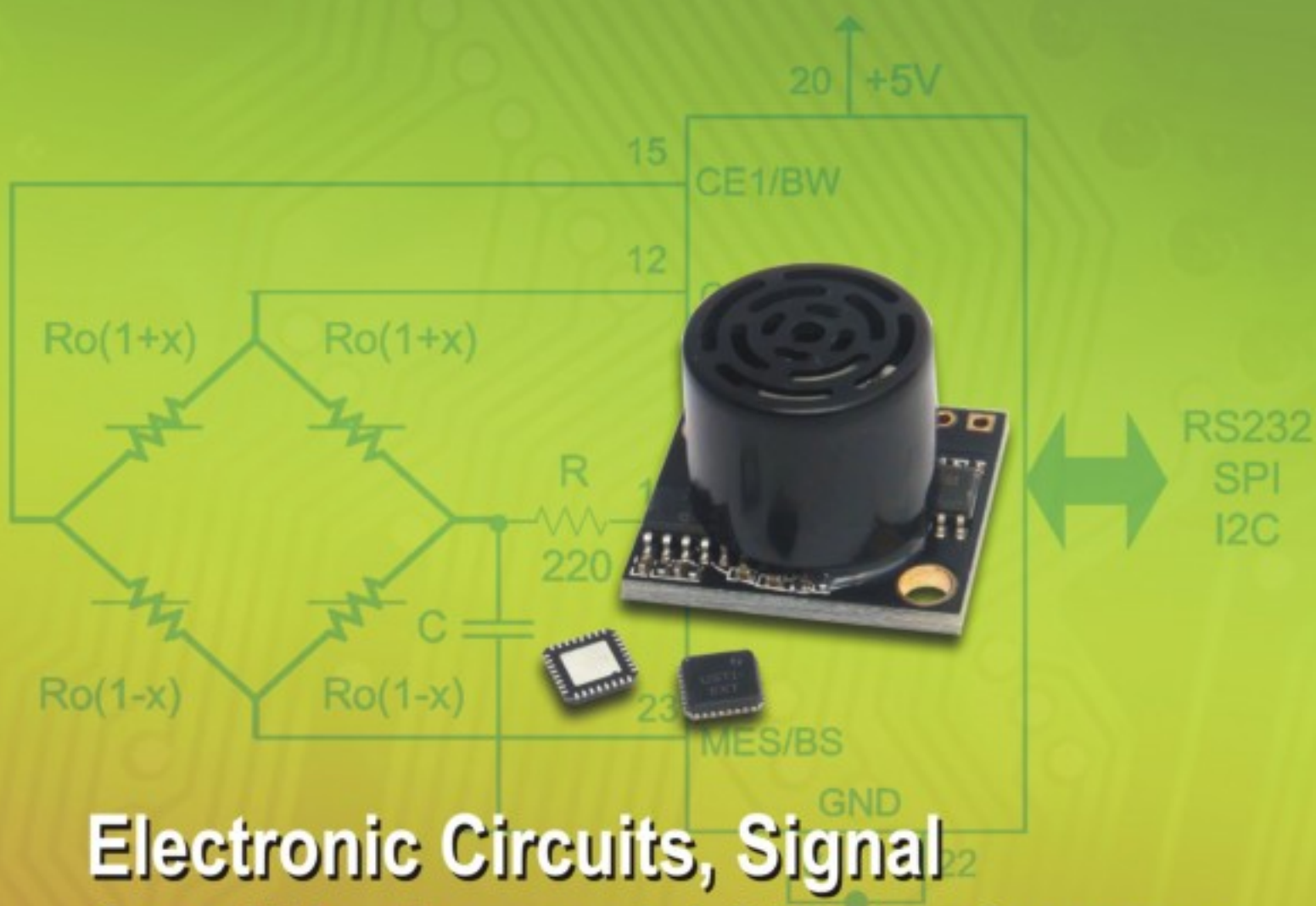


SENSORS & TRANSDUCERS

6^{vol. 141}
/12



Electronic Circuits, Signal Conditioning and ASIC for Sensors

Editors-in-Chief: professor Sergey Y. Yurish, tel.: +34 696067716, e-mail: editor@sensorsportal.com**Editors for Western Europe**Meijer, Gerard C.M., Delft University of Technology, The Netherlands
Ferrari, Vittorio, Università di Brescia, Italy**Editors for North America**Datskos, Panos G., Oak Ridge National Laboratory, USA
Fabien, J. Josse, Marquette University, USA
Katz, Evgeny, Clarkson University, USA**Editor South America**

Costa-Felix, Rodrigo, Inmetro, Brazil

Editor for Eastern Europe

Sachenko, Anatoly, Ternopil State Economic University, Ukraine

Editor for Asia

Ohyama, Shinji, Tokyo Institute of Technology, Japan

Editor for Africa

Maki K.Habib, American University in Cairo, Egypt

Editor for Asia-Pacific

Mukhopadhyay, Subhas, Massey University, New Zealand

Editorial Advisory Board

- Abdul Rahim, Ruzairi**, Universiti Teknologi, Malaysia
Ahmad, Mohd Noor, Northern University of Engineering, Malaysia
Annamalai, Karthigeyan, National Institute of Advanced Industrial Science and Technology, Japan
Arcega, Francisco, University of Zaragoza, Spain
Arguel, Philippe, CNRS, France
Ahn, Jae-Pyoung, Korea Institute of Science and Technology, Korea
Arndt, Michael, Robert Bosch GmbH, Germany
Ascoli, Giorgio, George Mason University, USA
Atalay, Selcuk, Inonu University, Turkey
Atghiaee, Ahmad, University of Tehran, Iran
Augutis, Vygtantas, Kaunas University of Technology, Lithuania
Avachit, Patil Lalchand, North Maharashtra University, India
Ayesh, Aladdin, De Montfort University, UK
Azamimi, Azian binti Abdullah, Universiti Malaysia Perlis, Malaysia
Bahreyni, Behraad, University of Manitoba, Canada
Baliga, Shankar, B., General Motors Transnational, USA
Baoxian, Ye, Zhengzhou University, China
Barford, Lee, Agilent Laboratories, USA
Barlingay, Ravindra, RF Arrays Systems, India
Basu, Sukumar, Jadavpur University, India
Beck, Stephen, University of Sheffield, UK
Ben Bouzid, Sihem, Institut National de Recherche Scientifique, Tunisia
Benachaiba, Chellali, Universit  de Bechar, Algeria
Binnie, T. David, Napier University, UK
Bischoff, Gerlinde, Inst. Analytical Chemistry, Germany
Bodas, Dhananjay, IMTEK, Germany
Borges Carval, Nuno, Universidade de Aveiro, Portugal
Bouchikhi, Benachir, University Moulay Ismail, Morocco
Bousbia-Salah, Mounir, University of Annaba, Algeria
Bouvet, Marcel, CNRS – UPMC, France
Brudzewski, Kazimierz, Warsaw University of Technology, Poland
Cai, Chenxin, Nanjing Normal University, China
Cai, Qingyun, Hunan University, China
Calvo-Gallego, Jaime, Universidad de Salamanca, Spain
Campanella, Luigi, University La Sapienza, Italy
Carvalho, Vitor, Minho University, Portugal
Cecelja, Franjo, Brunel University, London, UK
Cerda Belmonte, Judith, Imperial College London, UK
Chakrabarty, Chandan Kumar, Universiti Tenaga Nasional, Malaysia
Chakravorty, Dipankar, Association for the Cultivation of Science, India
Changhai, Ru, Harbin Engineering University, China
Chaudhari, Gajanan, Shri Shivaji Science College, India
Chavali, Murthy, N.I. Center for Higher Education, (N.I. University), India
Chen, Jiming, Zhejiang University, China
Chen, Rongshun, National Tsing Hua University, Taiwan
Cheng, Kuo-Sheng, National Cheng Kung University, Taiwan
Chiang, Jeffrey (Cheng-Ta), Industrial Technol. Research Institute, Taiwan
Chiriac, Horia, National Institute of Research and Development, Romania
Chowdhuri, Arijit, University of Delhi, India
Chung, Wen-Yaw, Chung Yuan Christian University, Taiwan
Corres, Jesus, Universidad Publica de Navarra, Spain
Cortes, Camilo A., Universidad Nacional de Colombia, Colombia
Courtois, Christian, Universite de Valenciennes, France
Cusano, Andrea, University of Sannio, Italy
D'Amico, Arnaldo, Universit  di Tor Vergata, Italy
De Stefano, Luca, Institute for Microelectronics and Microsystem, Italy
Deshmukh, Kiran, Shri Shivaji Mahavidyalaya, Barshi, India
Dickert, Franz L., Vienna University, Austria
Dieguez, Angel, University of Barcelona, Spain
Dighavkar, C. G., M.G. Vidyamandir's L. V.H. College, India
Dimitropoulos, Panos, University of Thessaly, Greece
Ding, Jianning, Jiangsu Polytechnic University, China
Djordjevich, Alexander, City University of Hong Kong, Hong Kong
Donato, Nicola, University of Messina, Italy
Donato, Patricio, Universidad de Mar del Plata, Argentina
Dong, Feng, Tianjin University, China
Drljaca, Predrag, Instersema Sensoric SA, Switzerland
Dubey, Venketesh, Bournemouth University, UK
Enderle, Stefan, Univ. of Ulm and KTB Mechatronics GmbH, Germany
Erdem, Gursan K. Arzum, Ege University, Turkey
Erkmen, Aydan M., Middle East Technical University, Turkey
Estelle, Patrice, Insa Rennes, France
Estrada, Horacio, University of North Carolina, USA
Faiz, Adil, INSA Lyon, France
Fericean, Sorin, Balluff GmbH, Germany
Fernandes, Joana M., University of Porto, Portugal
Francioso, Luca, CNR-IMM Institute for Microelectronics and Microsystems, Italy
Francis, Laurent, University Catholique de Louvain, Belgium
Fu, Weiling, South-Western Hospital, Chongqing, China
Gaura, Elena, Coventry University, UK
Geng, Yanfeng, China University of Petroleum, China
Gole, James, Georgia Institute of Technology, USA
Gong, Hao, National University of Singapore, Singapore
Gonzalez de la Rosa, Juan Jose, University of Cadiz, Spain
Granel, Annette, Goteborg University, Sweden
Graff, Mason, The University of Texas at Arlington, USA
Guan, Shan, Eastman Kodak, USA
Guillet, Bruno, University of Caen, France
Guo, Zhen, New Jersey Institute of Technology, USA
Gupta, Narendra Kumar, Napier University, UK
Hadjiloucas, Sillas, The University of Reading, UK
Haider, Mohammad R., Sonoma State University, USA
Hashsham, Syed, Michigan State University, USA
Hasni, Abdelhafid, Bechar University, Algeria
Hernandez, Alvaro, University of Alcal , Spain
Hernandez, Wilmar, Universidad Politecnica de Madrid, Spain
Homentcovschi, Dorel, SUNY Binghamton, USA
Horstman, Tom, U.S. Automation Group, LLC, USA
Hsiai, Tzung (John), University of Southern California, USA
Huang, Jeng-Sheng, Chung Yuan Christian University, Taiwan
Huang, Star, National Tsing Hua University, Taiwan
Huang, Wei, PSG Design Center, USA
Hui, David, University of New Orleans, USA
Jaffrezic-Renault, Nicole, Ecole Centrale de Lyon, France
James, Daniel, Griffith University, Australia
Janting, Jakob, DELTA Danish Electronics, Denmark
Jiang, Liudi, University of Southampton, UK
Jiang, Wei, University of Virginia, USA
Jiao, Zheng, Shanghai University, China
John, Joachim, IMEC, Belgium
Kalach, Andrew, Voronezh Institute of Ministry of Interior, Russia
Kang, Moonho, Sunmoon University, Korea South
Kaniasas, Eugenijus, Vienna University of Technology, Austria
Katake, Anup, Texas A&M University, USA
Kausel, Wilfried, University of Music, Vienna, Austria
Kavasoglu, Nese, Mugla University, Turkey
Ke, Cathy, Tyndall National Institute, Ireland
Khelfaoui, Rachid, Universit  de Bechar, Algeria
Khan, Asif, Aligarh Muslim University, Aligarh, India
Kim, Min Young, Kyungpook National University, Korea South
Ko, Sang Choon, Electronics. and Telecom. Research Inst., Korea South
Kotulska, Malgorzata, Wroclaw University of Technology, Poland
Kockar, Hakan, Balikesir University, Turkey
Kong, Ing, RMIT University, Australia
Kratz, Henrik, Uppsala University, Sweden

Krishnamoorthy, Ganesh, University of Texas at Austin, USA
Kumar, Arun, University of Delaware, Newark, USA
Kumar, Subodh, National Physical Laboratory, India
Kung, Chih-Hsien, Chang-Jung Christian University, Taiwan
Lacnjevac, Caslav, University of Belgrade, Serbia
Lay-Ekuakille, Aime, University of Lecce, Italy
Lee, Jang Myung, Pusan National University, Korea South
Lee, Jun Su, Amkor Technology, Inc. South Korea
Lei, Hua, National Starch and Chemical Company, USA
Li, Fengyuan (Thomas), Purdue University, USA
Li, Genxi, Nanjing University, China
Li, Hui, Shanghai Jiaotong University, China
Li, Sihua, Agiltron, Inc., USA
Li, Xian-Fang, Central South University, China
Li, Yuefa, Wayne State University, USA
Liang, Yuanchang, University of Washington, USA
Liawruangrath, Saisunee, Chiang Mai University, Thailand
Liew, Kim Meow, City University of Hong Kong, Hong Kong
Lin, Hermann, National Kaohsiung University, Taiwan
Lin, Paul, Cleveland State University, USA
Linderholm, Pontus, EPFL - Microsystems Laboratory, Switzerland
Liu, Aihua, University of Oklahoma, USA
Liu Changgeng, Louisiana State University, USA
Liu, Cheng-Hsien, National Tsing Hua University, Taiwan
Liu, Songqin, Southeast University, China
Lodeiro, Carlos, University of Vigo, Spain
Lorenzo, Maria Encarnacio, Universidad Autonoma de Madrid, Spain
Lukaszewicz, Jerzy Pawel, Nicholas Copernicus University, Poland
Ma, Zhanfang, Northeast Normal University, China
Majstorovic, Vidosav, University of Belgrade, Serbia
Malyshev, V.V., National Research Centre 'Kurchatov Institute', Russia
Marquez, Alfredo, Centro de Investigacion en Materiales Avanzados, Mexico
Matay, Ladislav, Slovak Academy of Sciences, Slovakia
Mathur, Prafull, National Physical Laboratory, India
Maurya, D.K., Institute of Materials Research and Engineering, Singapore
Mekid, Samir, University of Manchester, UK
Melnyk, Ivan, Photon Control Inc., Canada
Mendes, Paulo, University of Minho, Portugal
Mennell, Julie, Northumbria University, UK
Mi, Bin, Boston Scientific Corporation, USA
Minas, Graca, University of Minho, Portugal
Mishra, Vivekanand, National Institute of Technology, India
Moghavvemi, Mahmoud, University of Malaya, Malaysia
Mohammadi, Mohammad-Reza, University of Cambridge, UK
Molina Flores, Esteban, Benemérita Universidad Autónoma de Puebla, Mexico
Moradi, Majid, University of Kerman, Iran
Morello, Rosario, University "Mediterranea" of Reggio Calabria, Italy
Mounir, Ben Ali, University of Sousse, Tunisia
Mrad, Nezhil, Defence R&D, Canada
Mulla, Imtiaz Sirajuddin, National Chemical Laboratory, Pune, India
Nabok, Aleksey, Sheffield Hallam University, UK
Neelamegam, Periasamy, Sastra Deemed University, India
Neshkova, Milka, Bulgarian Academy of Sciences, Bulgaria
Oberhammer, Joachim, Royal Institute of Technology, Sweden
Ould Lahoucine, Cherif, University of Guelma, Algeria
Pamidighanta, Sayanu, Bharat Electronics Limited (BEL), India
Pan, Jisheng, Institute of Materials Research & Engineering, Singapore
Park, Joon-Shik, Korea Electronics Technology Institute, Korea South
Passaro, Vittorio M. N., Politecnico di Bari, Italy
Penza, Michele, ENEA C.R., Italy
Pereira, Jose Miguel, Instituto Politecnico de Setebal, Portugal
Petsev, Dimiter, University of New Mexico, USA
Pogacnik, Lea, University of Ljubljana, Slovenia
Post, Michael, National Research Council, Canada
Prance, Robert, University of Sussex, UK
Prasad, Ambika, Gulbarga University, India
Prateepasen, Asa, Kingmoungut's University of Technology, Thailand
Pugno, Nicola M., Politecnico di Torino, Italy
Pullini, Daniele, Centro Ricerche FIAT, Italy
Pumera, Martin, National Institute for Materials Science, Japan
Radhakrishnan, S., National Chemical Laboratory, Pune, India
Rajanna, K., Indian Institute of Science, India
Ramadan, Qasem, Institute of Microelectronics, Singapore
Rao, Basuthkar, Tata Inst. of Fundamental Research, India
Raouf, Kosai, Joseph Fourier University of Grenoble, France
Rastogi Shiva, K., University of Idaho, USA
Reig, Candid, University of Valencia, Spain
Restivo, Maria Teresa, University of Porto, Portugal
Robert, Michel, University Henri Poincare, France
Rezazadeh, Ghader, Urmia University, Iran
Royo, Santiago, Universitat Politècnica de Catalunya, Spain
Rodriguez, Angel, Universitat Politècnica de Catalunya, Spain
Rothberg, Steve, Loughborough University, UK
Sadana, Ajit, University of Mississippi, USA
Sadeghian Marnani, Hamed, TU Delft, The Netherlands
Sapozhnikova, Ksenia, D.I.Mendeleyev Institute for Metrology, Russia
Sandacci, Serghei, Sensor Technology Ltd., UK
Saxena, Vibha, Bbhba Atomic Research Centre, Mumbai, India
Schneider, John K., Ultra-Scan Corporation, USA
Sengupta, Deepak, Advance Bio-Photonics, India
Seif, Selemani, Alabama A & M University, USA
Seifter, Achim, Los Alamos National Laboratory, USA
Shah, Kriyang, La Trobe University, Australia
Sankarraaj, Anand, Detector Electronics Corp., USA
Silva Giroa, Pedro, Technical University of Lisbon, Portugal
Singh, V. R., National Physical Laboratory, India
Slomovitz, Daniel, UTE, Uruguay
Smith, Martin, Open University, UK
Soleymanpour, Ahmad, University of Toledo, USA
Somani, Prakash R., Centre for Materials for Electronics Technol., India
Sridharan, M., Sastra University, India
Srinivas, Talabattula, Indian Institute of Science, Bangalore, India
Srivastava, Arvind K., NanoSonix Inc., USA
Stefan-van Staden, Raluca-Ioana, University of Pretoria, South Africa
Stefanescu, Dan Mihai, Romanian Measurement Society, Romania
Sumriddetchka, Sarun, National Electronics and Comp. Technol. Center, Thailand
Sun, Chengliang, Polytechnic University, Hong-Kong
Sun, Dongming, Jilin University, China
Sun, Junhua, Beijing University of Aeronautics and Astronautics, China
Sun, Zhiqiang, Central South University, China
Suri, C. Raman, Institute of Microbial Technology, India
Syssoev, Victor, Saratov State Technical University, Russia
Szewczyk, Roman, Industr. Research Inst. for Automation and Measurement, Poland
Tan, Ooi Kiang, Nanyang Technological University, Singapore
Tang, Dianping, Southwest University, China
Tang, Jaw-Luen, National Chung Cheng University, Taiwan
Teker, Kasif, Frostburg State University, USA
Thirunavukkarasu, I., Manipal University Karnataka, India
Thumbavanam Pad, Kartik, Carnegie Mellon University, USA
Tian, Gui Yun, University of Newcastle, UK
Tsiantos, Vassilios, Technological Educational Institute of Kaval, Greece
Tsigara, Anna, National Hellenic Research Foundation, Greece
Twomey, Karen, University College Cork, Ireland
Valente, Antonio, University, Vila Real, - U.T.A.D., Portugal
Vanga, Raghav Rao, Summit Technology Services, Inc., USA
Vaseashta, Ashok, Marshall University, USA
Vazquez, Carmen, Carlos III University in Madrid, Spain
Vieira, Manuela, Instituto Superior de Engenharia de Lisboa, Portugal
Vigna, Benedetto, STMICROELECTRONICS, Italy
Vrba, Radimir, Brno University of Technology, Czech Republic
Wandelt, Barbara, Technical University of Lodz, Poland
Wang, Jiangping, Xi'an Shiyong University, China
Wang, Kedong, Beihang University, China
Wang, Liang, Pacific Northwest National Laboratory, USA
Wang, Mi, University of Leeds, UK
Wang, Shinn-Fwu, Ching Yun University, Taiwan
Wang, Wei-Chih, University of Washington, USA
Wang, Wensheng, University of Pennsylvania, USA
Watson, Steven, Center for NanoSpace Technologies Inc., USA
Weiping, Yan, Dalian University of Technology, China
Wells, Stephen, Southern Company Services, USA
Wolkenberg, Andrzej, Institute of Electron Technology, Poland
Woods, R. Clive, Louisiana State University, USA
Wu, DerHo, National Pingtung Univ. of Science and Technology, Taiwan
Wu, Zhaoyang, Hunan University, China
Xiu Tao, Ge, Chuzhou University, China
Xu, Lisheng, The Chinese University of Hong Kong, Hong Kong
Xu, Sen, Drexel University, USA
Xu, Tao, University of California, Irvine, USA
Yang, Dongfang, National Research Council, Canada
Yang, Shuang-Hua, Loughborough University, UK
Yang, Wuqiang, The University of Manchester, UK
Yang, Xiaoling, University of Georgia, Athens, GA, USA
Yaping Dan, Harvard University, USA
Ymeti, Aurel, University of Twente, Netherland
Yong Zhao, Northeastern University, China
Yu, Haihu, Wuhan University of Technology, China
Yuan, Yong, Massey University, New Zealand
Yufera Garcia, Alberto, Seville University, Spain
Zakaria, Zulkarnay, University Malaysia Perlis, Malaysia
Zagnoni, Michele, University of Southampton, UK
Zamani, Cyrus, Universitat de Barcelona, Spain
Zeni, Luigi, Second University of Naples, Italy
Zhang, Minglong, Shanghai University, China
Zhang, Qintao, University of California at Berkeley, USA
Zhang, Weiping, Shanghai Jiao Tong University, China
Zhang, Wenming, Shanghai Jiao Tong University, China
Zhang, Xueji, World Precision Instruments, Inc., USA
Zhong, Haoxiang, Henan Normal University, China
Zhu, Qing, Fujifilm Dimatix, Inc., USA
Zorzano, Luis, Universidad de La Rioja, Spain
Zourob, Mohammed, University of Cambridge, UK

Contents

Volume 141
Issue 6
June 2012

www.sensorsportal.com

ISSN 1726-5479

Editorial

IFSA Publishing Starts to Publish Hardcover and Paperback Books

Sergey Y. Yurish, Editor-in-Chief 1

Research Articles

Research in Nanothermometry Part 4. Amorphous Alloys of Thermo-resistive Thermometry

Bohdan Stadnyk, Svyatoslav Yatsyshyn, Pylyp Skoropad..... 1

Research in Nanothermometry. Part 5. Noise Thermometry and Nature of Substance

Svyatoslav Yatsyshyn, Bohdan Stadnyk, Zinoviy Kolodiy..... 8

Design of Linearized Thermistor Connection Circuit Using Modified 555 Timer

Narayana K. V. L. and Bhujanga Rao A..... 17

Design and Development of Microcontroller Based Photoacoustic Spectrometer

P. Bhaskar, Immanuel J., and Bhagyajyoti..... 26

The Design of a New Instrument for Pen-contact Force Information Acquisition During Handwriting

Jianfei Luo, Baoyuan Wu, Qiushi Lin, Zhongcheng Wu, Fei Shen 35

ARM Cortex Processor Based Closed Loop Servo Motor Position Control System

Madhusudhana Reddy Narayanareddygar, Nagabhushan Raju. K, Chandra Mouli. C., Chandrasekhar Reddy Devanna 45

The Hardware Design Technique for Ultrasonic Process Tomography System

Mohd Hafiz Fazalul Rahiman, Ruzairi Abdul Rahim, Herlina Abdul Rahim and Nor Muzakkir Nor Ayob 52

Design, Development and Testing of a Semi Cylindrical Capacitive Sensor for Liquid Flow Rate Measurement in Process Industry

Sagarika Pal, Sharmi Ganguly 62

Synchronization Based SAW Sensor Using Delay Line Coupled Dual Oscillator Phase Dynamics

Shashank S. Jha and R. D. S. Yadava 71

Intelligent Robust Nonlinear Controller for MEMS Angular Rate Sensor

Mohammad-Reza Moghanni-Bavil-Olyaei, Ahmad Ghanbari, Jafar Keighobadi 92


Analysis of the Self-Calibration Process in a Displacement Sensor in Applications of Hip or Knee Implants

Shiying Hao 106

Acoustic Detector for Determining the Type and Concentration of a Solution <i>Tariq Younes</i>	119
Low Concentration Sodium Chloride Salinity Detection System <i>Hee C. Lim, Hio Giap Ooi, Yew Fong Hor</i>	127
ARM Processor Based Embedded System for Examination Question Paper Leakage Protection System <i>Jyothi Pattipati, Chandra Mouli Chakala, Chaitanya Pavan Kanchisamudram, Nagaraja Chiyedu and Nagabhushan Raju Konduru</i>	134

Authors are encouraged to submit article in MS Word (doc) and Acrobat (pdf) formats by e-mail: editor@sensorsportal.com
Please visit journal's webpage with preparation instructions: <http://www.sensorsportal.com/HTML/DIGEST/Submission.htm>

International Frequency Sensor Association (IFSA).



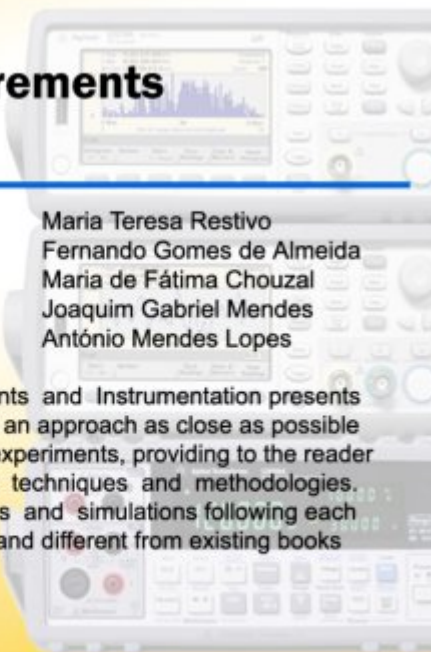
Handbook of Laboratory Measurements and Instrumentation

Maria Teresa Restivo
Fernando Gomes de Almeida
Maria de Fátima Chouzal
Joaquim Gabriel Mendes
António Mendes Lopes

Handbook of Laboratory Measurements and Instrumentation

Maria Teresa Restivo
Fernando Gomes de Almeida
Maria de Fátima Chouzal
Joaquim Gabriel Mendes
António Mendes Lopes

The Handbook of Laboratory Measurements and Instrumentation presents experimental and laboratory activities with an approach as close as possible to reality, even offering remote access to experiments, providing to the reader an excellent tool for learning laboratory techniques and methodologies. Book includes dozens videos, animations and simulations following each of chapters. It makes the title very valued and different from existing books on measurements and instrumentation.



International Frequency Sensor Association Publishing

Order online:
http://www.sensorsportal.com/HTML/BOOKSTORE/Handbook_of_Measurements.htm

Research in Nanothermometry. Part 5. Noise Thermometry and Nature of Substance

Svyatoslav YATSYSHYN, Bohdan STADNYK, Zinoviy KOLODIY

'Lviv Polytechnic' National University, Institute of Computer Technologies,
Automation and Metrology, Bandera str.12, Lviv, 79013, Ukraine

Tel.: +38-0322-37-50-89

E-mail: slav.yat@gmail.com

Received: 21 May 2012 /Accepted: 25 June 2012 /Published: 30 June 2012

Abstract: More precise noise thermometer with different sensitive elements demonstrates the opportunity to characterize the features of matter at the micro- and nanoscale. The calibration characteristics in a wide frequency and temperature range are investigated. *Copyright © 2012 IFSA.*

Keywords: Temperature measurement, Calibration characteristics, Electrical noise, Frequency band, Structural defects of thermosensitive substance.

1. Introduction

Nanotechnology has not arisen at the empty place but is the natural upshot of the scientific cognition directed into the depth of substance. Micro-, nano- dimensioned and structured materials evince new totalities of properties and functions in comparison with the bulk analogs. Their retrievable research and production are assured by the development of nanometrology, and first of all, the methods and means of temperature measurement, since any physical property is meaningful at some controlled temperature. That is why all sorts of measurement are based on the temperature monitoring, and in general temperature measurements make ~50 % of a total amount of measurements. The number of direct methods includes 5 methods of thermometry: *gas, acoustic, optical, magnetic and noise* [1]. Those methods are based on the fundamental physical laws whose mathematical descriptions comprise the thermodynamic temperature.

A noise method is increasingly applied in Nanotechnology [2] and Nanobiotechnology [3]. It has been implemented in the investigation of the electrical noise [4], particularly $1/f^\gamma$ noise [5]. Let us

distinguish the monograph [6], where the estimation of the structure discreteness was connected with electrical noises as manifestation of the energetic fluctuation dissipation in substance. Noise thermometry is the metrological method built on the use of relation of noise electrical power and temperature. Therefore it is considerably more precise and consequently informative.

On the one hand, the absence of the holistic approach to the description of phenomena and, on the other hand, the lack of metrological elaboration of a noise method do not promote its reasonable use in Nanotechnology. Therefore, research results are not interpreted comprehensively that is not conducive to further progress in Nanotechnology.

2. Aim of the Work

Goals of the work consist in the detailed research of the calibration characteristics of the noise thermometers (NT) with sensitive elements made from different thermometric substance (metals, alloys, composites) calling for scientific and design investigations aimed at developing noise thermometry for experimental verification of nanotechnology processing and applying modes including the influence of substance structural defects.

3. Experimental Investigations

Objects of investigation include 100 Ohm (at 27.15 K) sensitive elements of NT made from pure metals - *Ni*, *Pt*, *Cu*; alloys — nichrome and composites of various oxides. The research has been performed in the reference temperature points IPTS - 4.2 K, 77 K, ... 273.15 K - according to the IMECO method, and at higher temperatures. The obtained results have been processed using the Curvescript software.

3.1. Deviations from the Calibration Characteristics of the Thermometer at 77 K

In [7], an average, relative power of spectral density (PSD) P_{el} linearly depends on the temperature T in the area of the studied temperature. This means that experimental characteristic of NT is as follows:

$$T = bP_{el}, \quad (1)$$

where b is the coefficient. The error of the determined temperature (instrumental error of NT) is:

$$\delta T = \delta b + \delta P_{el} \quad (2)$$

The NT calibrating results at 77 K are shown in Fig. 1 as $\delta T = \delta T(K)$, where K is the characteristic parameter, determined below. The revealed deviations from linearity of calibration characteristics as the relative error δT have been described by (2). Deviations increase from copper (0.05 %) to nickel (0.26 %) sensitive elements. The mentioned deviations are not fixed for elements made from the transition metal alloys and composites.

3.2. Investigation of Calibration Characteristics under Stress-influence

The research is conducted on the *Ni-Cr* sensitive element. The letter is wound on a conical (20 : 1) matrix and consequently deformed. The linear elongation is carried out at 77 K. At the same time the electrical resistance and its changes δR , and relative PSD of electrical noise and its changes δP_{el}

(Fig. 2) are measured. Results testify that: a) power changes and, therefore temperature changes at 77 K are proportional to the relative elongation ε of a sensitive element; b) larger values of deformation result in nonlinearity influences of the calibration characteristic δP_{el} . That may show effect due to the changes in the electrical resistance δR , more intensively as compared to the changes in electrical power.

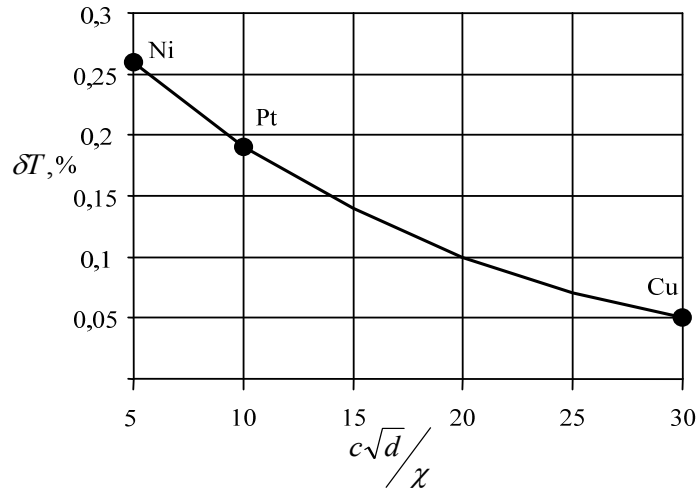


Fig. 1. The instrumental errors $\delta T = \delta T(c\sqrt{d}/\chi)$ of noise thermometers with sensitive elements of *Cu, Ni, Pt* at 77 K: theoretical dependence (—) and experimentally defined values (·).

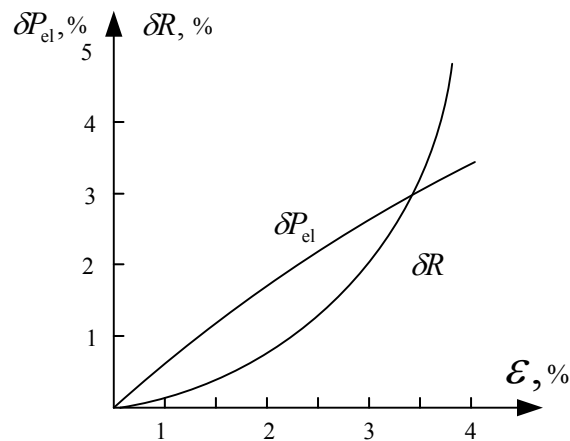


Fig. 2. Changes in calibration function δP_{el} and electrical resistance δR of *Ni-Cr* NT due to its elongation ε .

3.3. Frequency Dependence of Electrical Noise Power

The known Nyquist formula is equitable for thermal electrical noise at frequencies higher than 1000 Hz and for sensitive elements, made from alloys and composites. Calibration characteristics of NT with sensitive elements, made from alloys, are linear with no recorded deviations from the linearity. At lower frequencies, so-called $1/f^\gamma$ noises whose nature has not been studied fully are fixed.

4. Theoretical Investigation

In process of temperature measurement with the help of thermotransducers, the neglecting by the changes in the thermodynamic state of thermometric substance seems to be ordinary but not fully correct practice. Depending on the type of an inner substance state and external environments, the thermodynamic computation serves as a base for evaluating the characteristics and their changes. The substantial temperature dependence of mechanical properties has complicated the situation. It is shown up not only in an eventual mechanical refusal, but also in the drift of calibration characteristics. The latter one acquires the main significance of thermometry.

The consideration is important for such an ordinary factor or influence on metrological characteristics as a statistical-deformation factor that increases at the combined action of temperature and strains (structure, elastic, plastic or others) in thermometric substance during measuring. This factor has conditioned in the local distortions of temperature in the mentioned materials as a result of tensile micro concentrator actions, which are considered as quasi local nanosized defects of thermo fluctuation origin. The given distortions substantially have lowered the real durability of thermometric substance as to its theoretical values through electromechanical noises, which at the same time stipulates the deviations of NT calibration characteristics and worsening in its precision.

4.1. Processes in Thermometric Substance, and the Instrumental Error of a Noise Thermometer

Analysis of a measurement error has shown the additional component existence (Fig. 1) that goes beyond a basic acceptable error. This error is caused by structural processes in thermometric substance [8]. The constancy of temperature - 77 K – does not mean the thermodynamic equilibrium state of a sensitive element and environment. The state changing is an aging result. The accumulation of excess energy caused by the sensitive element manufacturing (bending, tension) causes inner strain and a consequent nonequilibrium thermodynamic state in thermometric substance. Their relaxation depends on several factors (temperature, time, type and concentration of defects).

Otherwise, the condition of thermodynamic equilibrium, at which formula of Nyquist is derived has been broken in the case of a real NT. The temperature dependence of electrical noise power is derived directly from the basic equation of thermodynamics. In the stationary nonequilibrium state, the thermometric substance calibration characteristic nonlinearity appears due to violation of energetic (entropy) processes of environment-substance exchange. It is expressed by the instrumental (absolute and relative δT) error as:

$$\Delta T = T_c - T_r = (b_c - b_r) P_{el}, \quad \delta T = \frac{b_c - b_r}{b_r} = \frac{\Delta b}{b_r}, \quad (3)$$

where T_c and T_r are the estimated and real temperature, respectively; b_c and b_r are the constants of estimated and actual calibration characteristics. The prolonged use of a thermometer leads to maximizing the constant $b \sim (dS/dt)^{-1}$ at minimizing the entropy dissipative flow [6]:

$$\frac{dS_g}{dt} = -\frac{\Delta S}{\tau_p} = \min.$$

The nonstationary nonequilibrium thermodynamic state is connected to the second component of the equation (2), and corresponds to the power change of nonequilibrium electrical noise in the thermometric substance.

Let us consider the details of the origin and manifestation of influence of a thermometric substance state on electrical noise. A sensor is wound at 300 K and used at low temperatures. Therefore its relaxation effects of elastic-plastic deformation lead to the emergence of the error.

The substance of the density ρ rapidly releases the previously accumulated elastic energy with appearing the microcracks of the length $2l$. Thus, the relaxation constant τ_1 is estimated as $\tau_1 \sim l\sqrt{2\rho E/\sigma^2}$, where $\sigma^2/2E$ is the density of elastic energy. The latter can be transformed into surface microcracks energy with its relaxation constant τ_2 : $\tau_2 \sim l\sqrt{\rho l/\gamma}$, where γ is the specific energy of surface tension; or removed from the relaxation place with the constant τ_3 , linked to the thermal diffusivity a : $\tau_3 \sim l^2/a$.

It should be noticed that at the temperatures lower than 20-30 K, thermal diffusivity in 100 and more times is higher than at 300 K. So τ_3 is much smaller in comparison with the relaxation constant of motion τ_4 ($\tau_4 \sim \lambda/\omega$) or reproduction τ_5 of dislocations ($\tau_5 \sim \left(\frac{\rho l^3}{nL_d E_d}\right)^{1/2}$), where λ is the effective length of a dislocation run; ω is dislocation velocity; L_d is the typical size; E_d is the dislocation energy, referred to one interatomic distance.

The effect of the mentioned above constants $\tau_1 \dots \tau_5$ is combined, and depends on the temperature and

background of material, forming the total relaxation constant $\tau_{n.st} = \frac{1}{\sum_{i=1}^n \frac{1}{\tau_i}}$. Consideration of competitive effects of the constant τ_2 due to microcrack formation, and constant τ_3 due to a heat removal from the place of energy relaxation produces the modified constant $\tau_{st} = \frac{\tau_2 \tau_3}{\tau_2 + \tau_3}$.

The joint effect of these two mechanisms creates the reasons for changes in the electrical noise power and thus changes in the readings of NT. Hence, the methodical error of NT, whose sensitive element is in a stationary nonequilibrium state, is determined by the competitive action of two major in those conditions dissipation processes that form deviation from the calibration characteristics of [9] (Fig. 1):

$$\delta T = \tau_2/\tau_1 = A(ad)^{1/2} c/\chi, \quad (4)$$

where C is the sound velocity; m is the grain size; d is the atomic size, χ is the thermal diffusivity. (In [10] τ_2/τ_1 is criterion of substance plasticity: the higher is this value, the greater is material plasticity). Hence, the lower speed of sound and higher thermal diffuseness, the more efficient work mechanism for a heat removal and the less noticeable influence of dislocations on the electrical noise power and consequently on a NT error. The described before concerns pure metals and is not related to alloys and composites due to significance of the process of dislocation multiplication (constant τ_5) that occurs in their blades and is accompanied with the microcrack formation.

The average and high temperatures are characterized by the relaxation mechanism that is based on the motion and multiplication of dislocations with the constant τ_5 . Finally, high temperatures up to a melting point are matched with diffusion removal at the relaxation constant τ_4 at is, in the high-temperature case, one should consider the competitive action of two relaxation mechanisms: diffusion

mechanism and formation of microcracks in the deformed local substance microvolumes. The role of diffusion is emphasized by the research of $1/f^\gamma$ noise.

The higher self-diffusion coefficient, the longer must be the microcracks formed due to increased substance plasticity with this value of mechanical stresses. In so doing, the smaller cracks as compared to critical, are quickly healed due to diffusion of vacancies from the area of microcrack to nearby located sinks. The introduced plasticity criterion is varied at the high temperatures to:

$$\tau_4/\tau_1 \sim (ad)^{1/2} c/D, \quad (5)$$

since in (4) the thermal diffusivity χ is replaced by the coefficient of diffusion D which increases exponentially with temperature. It means practical absence of possible deviations of calibration characteristics at high temperatures.

4.2. Nature of Electrical Noise

It is known that the observed electrical and other stochastic fluctuation systems are characterized by PSD $S_\omega(f)$, proportional to $1/f^\gamma$. This is a flicker-noise or a noise type $1/f^\gamma$. Experimental data have revealed that their PSD could be defined as:

$$S_\omega(f) = \frac{\alpha}{f^\gamma}, \quad (6)$$

where α is the constant; $\gamma=0\dots3$. For instance, our research has concluded $\gamma=2.8$ at the frequency band 3-12 Hz; $\gamma=0.5$ at 12-17 Hz for Pt ; $\gamma=2.28$ at 3-12 Hz and $\gamma=0.9$ at 12-17 Hz for an oxide resistor. Considering the problem of thermal and low-frequency noise types $1/f^\gamma$, we would discuss the peculiarities of electron-phonon interaction by applying different approximations, regarding the possible types of adequate descriptions.

The case of equilibrium noise (current does not pass through the sensors). The thermal noise power dissipation caused by the appearance of microcracks at the frequencies higher than 100 Hz. Here, the energy is accumulated in quasi defects and transformed into microcracks, strengthening the intensity of noise. These defects disintegrate with sound, light and electron emission, becoming a point source of dislocations, vacancies and so on. In thermometric substance, the field of interrelated thermo fluctuational local tensile quasi defects causes the uncorrelated nature of thermal noise. Energy concentration and dissipation are realized in these quasi defects of vacancy origin through their interaction with phonons. On passing the alternating current, a large number of phonons, accumulated on the mentioned defects, are relaxing in a reversible or irreversible manner, causing, accordingly, $1/f$ or thermal electrical noise. The reversibility means disappearance of these defects and appearance of phonons.

With the help of frequency dependencies of PSD, the analysis [11] reveals the significant effect of dissipating the energy, accumulated before. The frequency dependent noise within the low-frequency range (below 80 Hz) corresponds to the reverse transformation of phonon energy in tensile defects. Their PSD will be $S(f) = P_{el} / \Delta f = c/af$. At this frequency band, the action of phonons on defects leads to scattering their energy, for example, by vacancy movement without the appearance of microcracks. The transition from $1/f$ noise to thermal noise occurs at the critical frequency, dependent on temperature. At low temperatures, a dominant heat dissipation effect should be considered. Therefore,

the critical frequency changes from $\Delta f/f = d/\Lambda$ at medium temperatures to $\Delta f/f = (a/d)^{1/2} \chi/\Lambda c$ at low temperatures (where Λ is the length of a micro concentrator). For high temperatures when the role of diffusion is essential, the expression changes to $\Delta f/f = (a/d)^{1/2} D/\Lambda c$.

The previously conducted experimental studies of calibration characteristic changes emphasize the role of mechanical stresses in the investigated substance but do not interpret the mechanism of their action. That is why the results of specific studies are involved to evaluate the influence of mechanical micro concentrators and local distortions of temperature on the properties of thermosensitive substance. Power fluctuations are supposed to be the factor promoting the transformation of the energy applied to the thermometric substance into microcracks. Local temperatures of tensile defects are the same (~ 950 K) at the moment of rupture which forms a significant argument for the benefit of defining role of tensile micro concentrators (Fig. 3). The mechanical stress is not acting directly, but via the deformation, causing the heating of the mentioned quasi defects.

The case of non-equilibrium noise. There are other cases of non-equilibrium noise in films whose structure is different from thermodynamic equilibrium: freshly made films, deformed or irradiated films. It is known in the technical literature (4) that for Cr films on the glass substrate, the frequency dependence of relative PSD is a function of mechanical stresses in an elastic deformation area (relative film deformation by 0.4 % and more corresponds to a plastic deformation area where irreversible changes of noise are observed). As the average values of tensile stresses in the film are increasing from 100 MPa (without external force application) to 300 MPa, PSD of $1/f^\gamma$ noise increases about 3 orders, and the spectrum shape factor γ increases from 1 to 2.5 with removing external bend force. PSD of $1/f^\gamma$ noise for the area of elastic deformation returns to its initial state.

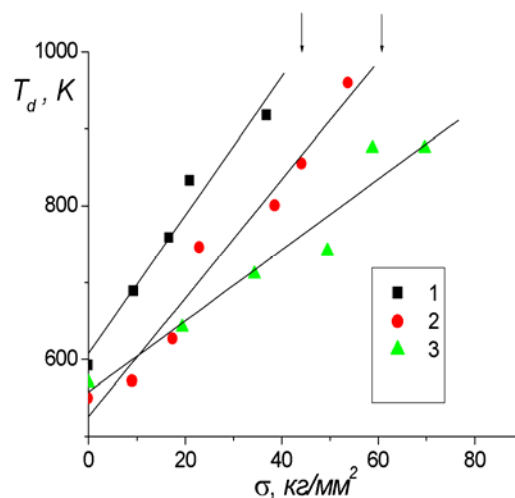


Fig. 3. Local temperature of tensile defects vs. external mechanical stresses at 300 K for plastics of different long-term durability σ : 1 – 40 kg/mm²; 2 – 60 kg/mm²; 3 - 110 kg/mm² (arrows — breaking point) [12]

4.3. Research Peculiarities, and Imperfection of Result Processing

When comparing the results of research - experimental and theoretical - it becomes evident that the character of frequency dependence at 12 Hz and less for the platinum and oxide resistor differs significantly by the value of spectrum shape factor γ . There could be several reasons.

A. The first one consists in: the measuring and processing of experimental results suggest the

invariance of PSD noise $S'_\omega(f)$, cut by a filter within the certain frequency band Δf . Thus, it does not take into account that PSD $S_\omega(f)$ is represented by the expression:

$$S_\omega(f) = \lim_{\Delta f \rightarrow 0} \frac{P_{el}(f, \Delta f)}{\Delta f}, \quad (7)$$

where $P_{el}(f, \Delta f)$ is the PSD at the frequency band from $f - \Delta f/2$ to $f + \Delta f/2$ that has reduced to the really used approximate expression:

$$S'_\omega(f) \approx \frac{P_{el}(f, \Delta f)}{\Delta f} \quad (8)$$

As a result, there appears the additional error caused by the linearization of the expression (7) by (8). It significantly strengthens the character of the frequency dependence of PSD at approaching frequency to zero. The conducted analysis for the spectral distribution of PSD by Debye model has shown that this error $\delta S_\omega(f) = C/f^2$ is methodical. That is, the measured dependence of PSD noise $1/f$ is quadratically related to the frequency. Einstein model where the temperature dependence of PSD is absent (the case of thermal noise) allows to get rid of the methodical error $\delta S_\omega(f) = 0$.

B. The second case and, accordingly, the other component of the NT instrumental error arise due to the improper technique or means of measurement. Thus, without the possibility of increasing the integration time or bandwidth of expansion for a selectivity filter, it results in the dependence, close to the cubic frequency PSD $S_\omega(f)$ -dependence. It is caused by Hrenander uncertainty principle:

$$t\Delta f = Const, \quad (9)$$

According to it, narrowing the bandwidth Δf of a filter requires a longer duration t of measuring noise, thus there remains the same referred component of an error. The shortening of the bandwidth of a filter at the fixed duration results in the significant uncertainty of the measured PSD.

5. Conclusions

1) It was shown for noise thermometers with sensitive elements, manufactured from different materials that the intensity of electrical noise substantially depends on different transport processes in the thermometric substance. For instance, at 77 K the most significant are the transfer processes of heat and charge. At the certain temperatures and deformations, the importance of other processes that may become crucial is growing. That is the case, for example, of selective gas sensing with the pristine graphene [13], where some gases induce clear peaks in the well reproducible noise spectra, which could be used as their signatures in sensors, or in AlGaN/GaN high electron mobility transistors [14], characterized by their simultaneous low-frequency noise of gate and drain currents.

2) To explain and predict the character of noise, including reversible and irreversible aspects, the character of frequency-energy dependences, temperature and mechanical changes, it is advisable to involve the mechanism of tensile quasi defects. It seems to be more useful in reducing the size of researched materials and devices to a nanoarea.

References

- [1]. T. Quinn, Temperature, *Academic Press*, 1990.
- [2]. G. R. Mutta and others, Volume charge carrier number fluctuations probed by low frequency noise measurements in InN layers, *Appl. Phys. Lett*, 98, 2011, p. 252104, (3 pages)
- [3]. F. Gasparyan, Excess Noises in (Bio-) Chemical Nanoscale Sensors, *Sensors & Transducers*, Vol. 122, Issue 11, 2010, pp. 72-84.
- [4]. H. Nyquist, Thermal agitation in conductors, *Phys. Rev.*, Vol. 32, 1927, pp. 110-113.
- [5]. F. N. Hooge , T. G. M. Kleinpennin , L. K. J. Vandamme. Experimental studies of 1/f noise, *Rep. Progr. Phys.*, Vol. 44, 1981, pp. 479-532.
- [6]. M. P. Anisimov, A. G. Cherevko, Fluctuation phenomena in physical and chemical research, *Nauka*, Novosibirsk, USSR, 1986 (in Russian).
- [7]. B. Stadnyk, Z. Kolodiy, S. Yatsyshyn, Exactness of metallic noise thermometers at low temperatures, *Measuring Equipment and Metrology*, № 45, 1989, pp. 8-10 (in Ukrainian).
- [8]. P. Glansdorf, I. Prigogine, Thermodynamic theory of structure, stability and fluctuations, *Wiley*, New York, 1971.
- [9]. I. I. Novikov, B. I. Stadnyk, S. P. Yatsyshyn, About the phenomenological model of TEP unstability in thermocouples, in *News of AS USSR. Chapter: Metals*, № 3, 1990, pp. 211-214 (in Russian).
- [10]. I. I. Novikov, Thermodynamic aspects of the deforming and destroying in metals, Physical and mechanical properties of metals, *Nauka*, Moscow, 1976, pp. 170-176 (in Russian).
- [11]. P. Skoropad, B. Stadnyk, S. Yatsyshyn, Technological and thermodynamic changes in parameters of thermoelectric materials, *Journal of Thermoelectricity*, Issue 2, 2004, pp. 30-36.
- [12]. V. I. Vettegren, Spectroscopic study of the destroy fluctuations of density, in *Proceedings of the Conference on Physics of Strength and Ductility*, Leningrad, Nauka, 1986, pp. 17-27 (in Russian).
- [13]. Selective gas sensing with pristine graphene, *Nanowerk Nanotechnology Spotlight*, Posted: April 26, 2012.
- [14]. H. Rao and G. Bosman, Simultaneous low-frequency noise characterization of gate and drain currents in AlGaIn/GaN high electron mobility transistors, *Journ. Appl. Phys.*, 106, 2009, pp. 103712- 1 . . 5.

2012 Copyright ©, International Frequency Sensor Association (IFSA). All rights reserved.
(<http://www.sensorsportal.com>)



**Sensors Industry
News**

**FREE Monthly
IFSA Newsletter**

ISSN 1726-6017

SUBSCRIBE NOW
subscribe@sensorsportal.com

The 3rd International Conference on Sensor Device Technologies and Applications



SENSORDEVICES 2012

19 - 24 August 2012 - Rome, Italy

Deadline for papers: 5 April 2012



Tracks: Sensor devices - Ultrasonic and Piezosensors - Photonics - Infrared - Geosensors - Sensor device technologies - Sensors signal conditioning and interfacing circuits - Medical devices and sensors applications - Sensors domain-oriented devices, technologies, and applications - Sensor-based localization and tracking technologies

<http://www.aria.org/conferences2012/SENSORDEVICES12.html>

The 6th International Conference on Sensor Technologies and Applications



SENSORCOMM 2012

19 - 24 August 2012 - Rome, Italy

Deadline for papers: 5 April 2012



Tracks: Architectures, protocols and algorithms of sensor networks - Energy, management and control of sensor networks - Resource allocation, services, QoS and fault tolerance in sensor networks - Performance, simulation and modelling of sensor networks - Security and monitoring of sensor networks - Sensor circuits and sensor devices - Radio issues in wireless sensor networks - Software, applications and programming of sensor networks - Data allocation and information in sensor networks - Deployments and implementations of sensor networks - Under water sensors and systems - Energy optimization in wireless sensor networks

<http://www.aria.org/conferences2012/SENSORCOMM12.html>

The 5th International Conference on Advances in Circuits, Electronics and Micro-electronics



CENICS 2012

19 - 24 August 2012 - Rome, Italy

Deadline for papers: 5 April 2012



Tracks: Semiconductors and applications - Design, models and languages - Signal processing circuits - Arithmetic computational circuits - Microelectronics - Electronics technologies - Special circuits - Consumer electronics - Application-oriented electronics

<http://www.aria.org/conferences2012/CENICS12.html>

Guide for Contributors

Aims and Scope

Sensors & Transducers Journal (ISSN 1726-5479) provides an advanced forum for the science and technology of physical, chemical sensors and biosensors. It publishes state-of-the-art reviews, regular research and application specific papers, short notes, letters to Editor and sensors related books reviews as well as academic, practical and commercial information of interest to its readership. Because of it is a peer reviewed international journal, papers rapidly published in *Sensors & Transducers Journal* will receive a very high publicity. The journal is published monthly as twelve issues per year by International Frequency Sensor Association (IFSA). In addition, some special sponsored and conference issues published annually. *Sensors & Transducers Journal* is indexed and abstracted very quickly by Chemical Abstracts, IndexCopernicus Journals Master List, Open J-Gate, Google Scholar, etc. Since 2011 the journal is covered and indexed (including a Scopus, Embase, Engineering Village and Reaxys) in Elsevier products.

Topics Covered

Contributions are invited on all aspects of research, development and application of the science and technology of sensors, transducers and sensor instrumentations. Topics include, but are not restricted to:

- Physical, chemical and biosensors;
- Digital, frequency, period, duty-cycle, time interval, PWM, pulse number output sensors and transducers;
- Theory, principles, effects, design, standardization and modeling;
- Smart sensors and systems;
- Sensor instrumentation;
- Virtual instruments;
- Sensors interfaces, buses and networks;
- Signal processing;
- Frequency (period, duty-cycle)-to-digital converters, ADC;
- Technologies and materials;
- Nanosensors;
- Microsystems;
- Applications.

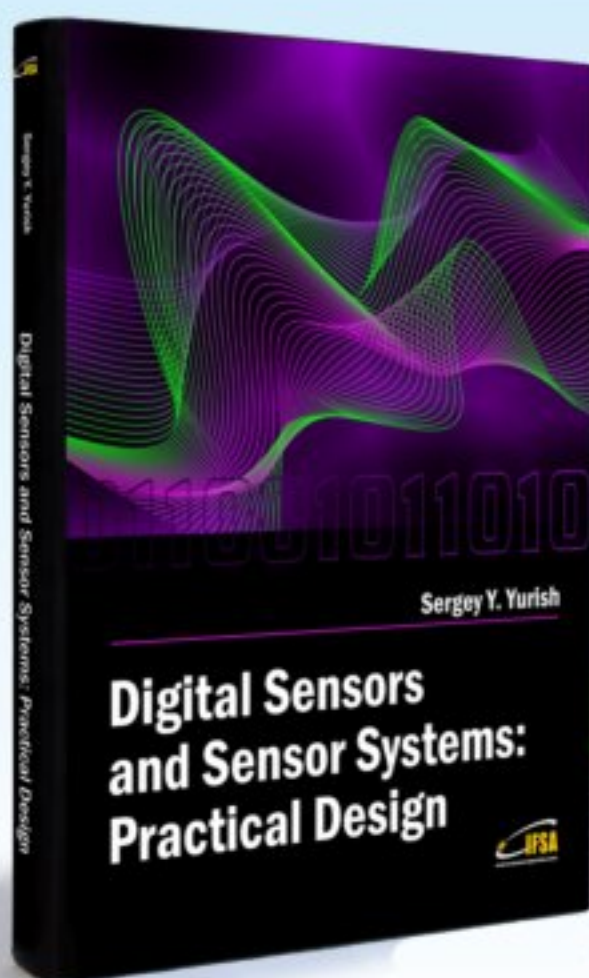
Submission of papers

Articles should be written in English. Authors are invited to submit by e-mail editor@sensorsportal.com 8-14 pages article (including abstract, illustrations (color or grayscale), photos and references) in both: MS Word (doc) and Acrobat (pdf) formats. Detailed preparation instructions, paper example and template of manuscript are available from the journal's webpage: <http://www.sensorsportal.com/HTML/DIGEST/Submission.htm> Authors must follow the instructions strictly when submitting their manuscripts.

Advertising Information

Advertising orders and enquires may be sent to sales@sensorsportal.com Please download also our media kit: http://www.sensorsportal.com/DOWNLOADS/Media_Kit_2012.pdf

Digital Sensors and Sensor Systems: Practical Design will greatly benefit undergraduate and at PhD students, engineers, scientists and researchers in both industry and academia. It is especially suited as a reference guide for practitioners, working for Original Equipment Manufacturers (OEM) electronics market (electronics/hardware), sensor industry, and using commercial-off-the-shelf components, as well as anyone facing new challenges in technologies, and those involved in the design and creation of new digital sensors and sensor systems, including smart and/or intelligent sensors for physical or chemical, electrical or non-electrical quantities.



"It is an outstanding and most completed practical guide about how to deal with frequency, period, duty-cycle, time interval, pulse width modulated, phase-shift and pulse number output sensors and transducers and quickly create various low-cost digital sensors and sensor systems ..." (from a review)

Order online:

http://www.sensorsportal.com/HTML/BOOKSTORE/Digital_Sensors.htm



www.sensorsportal.com